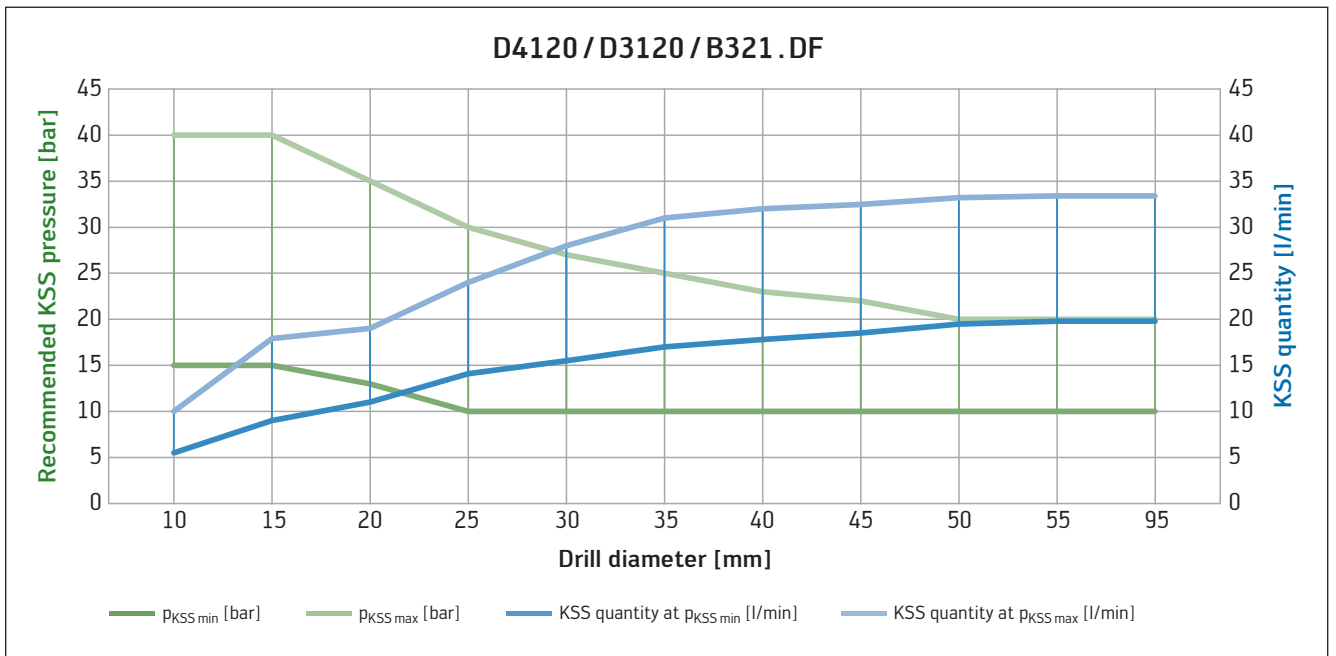
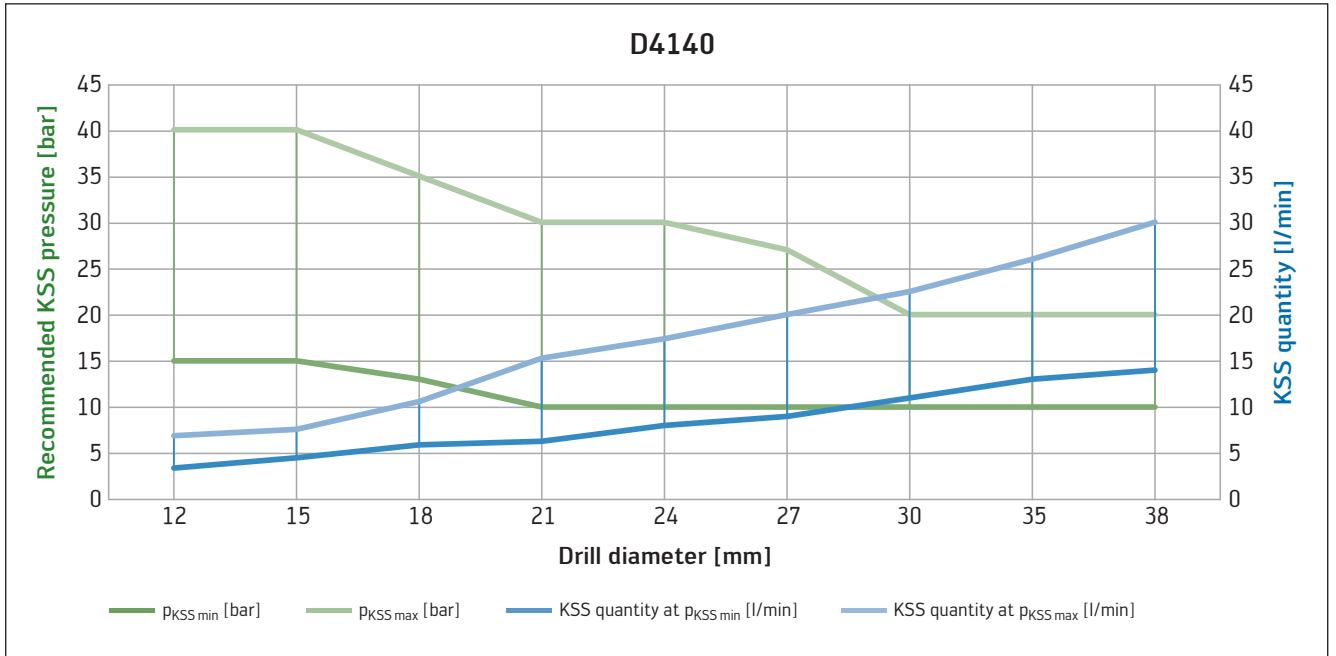


## Reference value diagrams for coolant pressure / flow rate data

### Indexable Drilling



#### Note

The standard values shown were determined under laboratory conditions. During application, deviations may occur due to, among other things the type of machine used, the coolant, the coolant treatment or the coolant pump.

#### Abbreviations

KSS Cooling lubricant  
 L/D Length/diameter ratio  
 $p_{KSS}$  Coolant pressure  
 $p_{KSS\ max}$  maximum coolant pressure  
 $p_{KSS\ min}$  minimum coolant pressure