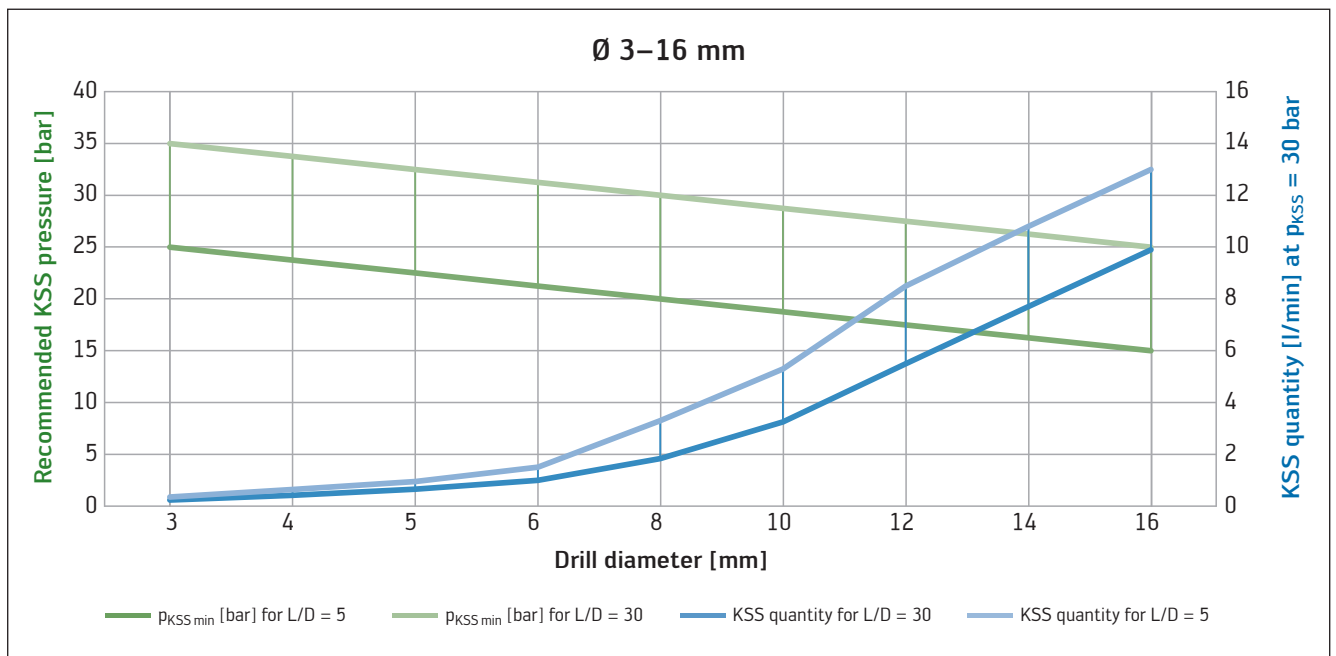
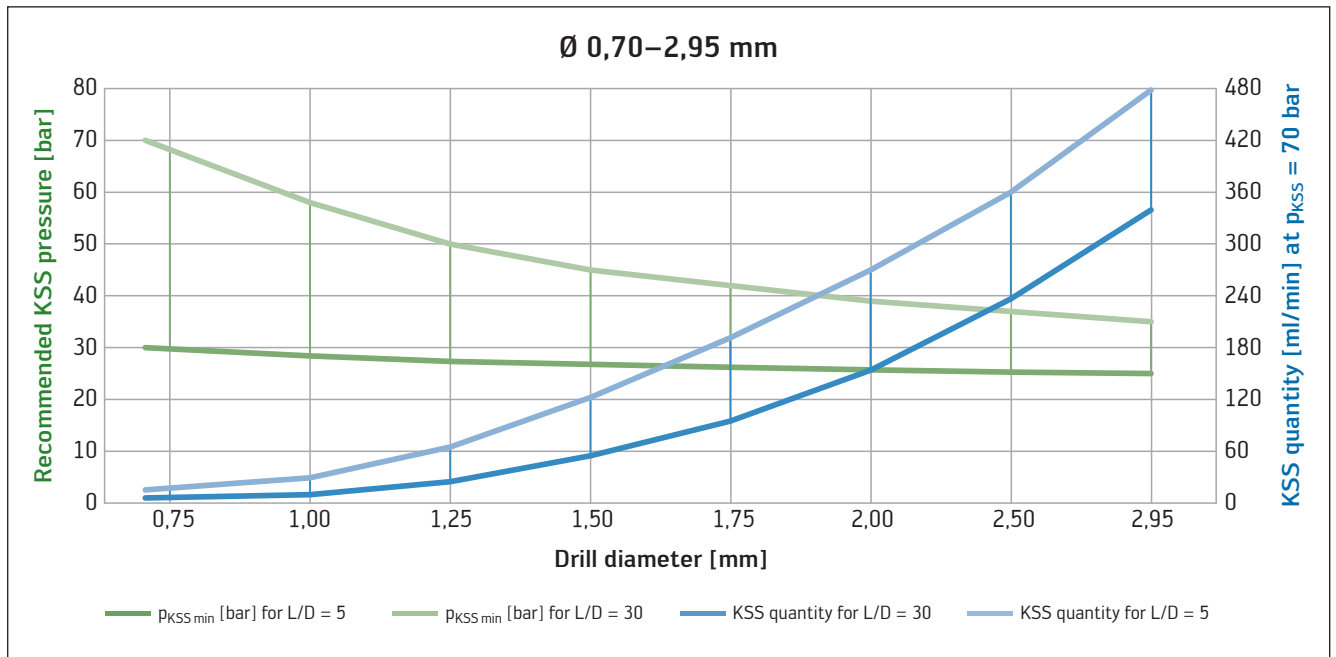


Reference value diagrams for coolant pressure / flow rate data

Solid Carbide Drilling



Note

The standard values shown were determined under laboratory conditions. During application, deviations may occur due to, among other things the type of machine used, the coolant, the coolant treatment or the coolant pump.

Abbreviations

KSS	Cooling lubricant
L/D	Length/diameter ratio
p _{KSS}	Coolant pressure
p _{KSS max}	maximum coolant pressure
p _{KSS min}	minimum coolant pressure