

Company	Customer No.
Contact person	
Address	
Country	
Phone	Fax
E-Mail	

To:
Walter sales company

Scale quantities: 1 2 3 4 5 10 20

Workpiece data:

workpiece material:

roughing

tenacity / hardness:

finishing

specific features:

Tool data:

F 4042 (Xtra-tec®)

F 5041, F 5141, F 5241 (Blaxx™)

M 3016 heavy duty milling

M 4000 shoulder/face milling

M4002, M4003, M4005, M4130, M4132, M4900

M 4574 chamfer milling

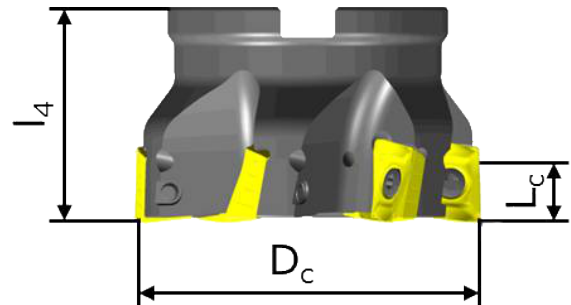
T271* Thread milling

$I_4 =$ [mm]

$D_c =$ [mm]

$L_c =$ [mm]

$Z^2 =$



D_c -range:

10 mm to 62 mm for cylindrical shanks and ScrewFit.

10 mm to 84 mm for HSK, SK und NCT.

40 mm to 250 mm for cylindrical hole adaptations.



AD..0803
AD..10T3
AD..1204
AD..1606
AD..1807

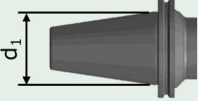
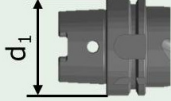

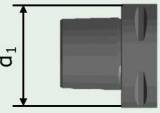
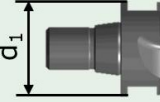
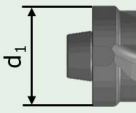
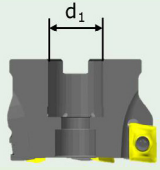
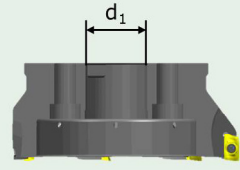
*1 exclusively corner radius of stock inserts possible

*2 maximum number of teeth z depends on the cutting diameter and the selected insert size

comments:

Shipment of the tool within 3 weeks from Germany. Additional information about Walter Xpress you will find at www.walter-tools.com

All fields with light green background are necessary for tool design. All additional definitions are optional.

Adaption:		
SK DIN 69871  Size d₁: 40 50 Adaption type: A AD B AD/B l_{4min} = 67mm ^{*1} l_{4max} = 125mm ^{*1}	HSK DIN 69893  Size d₁: 50 63 80 100 Adaption type: A C l_{4min} = 57mm ^{*1} l_{4max} = 125mm ^{*1}	cylindrical shank DIN 1835  Size d₁: 16 20 25 32 40 50 Adaption type: A B D E l_{4min} = 29mm ^{*1} l_{4max} = 96mm ^{*1}
Capto  Size d₁: C3 C4 C5 C6 ^{*3} l_{4min} = 53mm ^{*1} l_{4max} = 115mm ^{*1} ^{*3} maximum D _c = 62mm	ScrewFit  Size d₁: T09 T28 T14 T36 T18 T45 T22 l_{4min} = 34mm ^{*1} l_{4max} = 75mm ^{*1}	NCT  Size d₁: 25 50 32 63 40 80 l_{4min} = 53mm ^{*1} l_{4max} = 115mm ^{*1}
cylindrical hole DIN138  Size d₁: 16 32 22 40 27 50 l_{4min} = 38mm ^{*1} l_{4max} = 110mm ^{*1}	cylindrical hole DIN138  Size d₁: ISO30B ISO40B ISO50B ^{*2} ISO50/60BB ^{*2} l_{4min} = 38mm ^{*1} l_{4max} = 110mm ^{*1} *2: without inner coolant	
*1 Limit depends on insert size		

If it is possible, add drawing of unmachined and machined part

After testing your inquiry on technical feasibility, you get immediately an answer.

If the tool cannot be processed as Xpress, it will be processed as special tool with a longer delivery time.

comments:

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