

Setting instructions for balance compensation Walter Precision^{MINI} B4030 precision boring tools

- ① Angle scale
- ② Adjusting ring A
- ③ Adjusting ring B
- ④ Locking screw

1. Set the required diameter (see page B 639).
2. Turn the adjusting rings ② + ③ to the neutral position and secure in place ④ (figure 1).
3. Take imbalance values from the settings table (included in the scope of delivery). Take the corner radius R into account.
4. Example:
Boring diameter 28.5 mm
Imbalance U
5. Set imbalance value 350 gmm for adjusting ring A ② at 160° on the angle scale ① and secure the ring (figure 2).
6. Set imbalance value 350 gmm for adjusting ring B ③ to the zero value of adjusting ring A ② and secure the ring (figure 3).

Figure 1

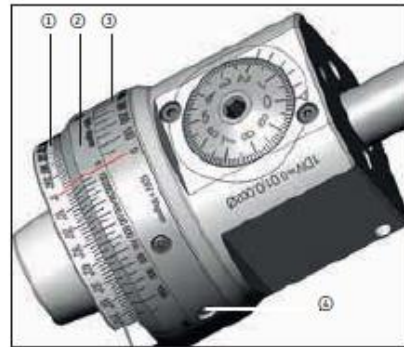


Figure 2

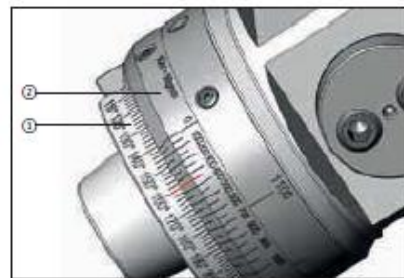


Figure 3

