

|             |                 |                        |
|-------------|-----------------|------------------------|
| Distributor | Distributor No. | Contact Person         |
| Customer    | Customer No.    | Contact Person         |
| E-mail      | Telephone       | Fax                    |
| FSE Name    | Inquiry Date    | Expected Date of Quote |

Submit To: **Walter USA**

Industry:

Automotive
  Energy
  Aerospace
  General
  Railway

**Quantities:**  from 5 to 100 pieces

|  |   |   |   |
|--|---|---|---|
| <b>All length and diameter measures in mm</b><br><b>Workpiece material:</b> <input type="text"/><br><b>Material hardness:</b> <input type="text"/><br>(N/mm <sup>2</sup> or HRC)<br>Depth of thread: <input type="text"/><br>Depth of hole: <input type="text"/> | <b>Application:</b><br><input type="radio"/> Tapping<br><input type="radio"/> Forming | <b>Type of thread:</b><br><input type="radio"/> Through hole<br><input type="radio"/> Ground hole | <b>Coolant supply:</b><br><input type="radio"/> external<br><input type="radio"/> dry<br><b>Lubricant:</b> <input type="text"/> |
|--|---|---|---|

|  |  |  |
|--|--|--|
| <b>Construction dimensions / thread description:</b><br> | Tapping: M, MF, UN, UNC, UNF, UNEF<br>Forming: M, MF | <b>Shank type / dimension norm:</b><br><input type="radio"/> Reinforced shank<br><br>DIN 371, DIN 2184-1R<br><input type="radio"/> Through shank<br><br>DIN 376, DIN 374, DIN 2184-1T,<br>Square dimensions according to ISO |
|--|--|--|

|  |   |                                      |
|--|---|--------------------------------------|
| <b>Specification:</b><br><input type="radio"/> straight flute spiral point<br>Form B (3-5 pitches)<br><input type="radio"/> straight fluted<br><input type="radio"/> spiral fluted<br><input type="checkbox"/> left hand helical<br><input type="radio"/> Former<br><input type="radio"/> Former with flute<br>No. of flutes/forming edges* <input type="text"/><br><small>*n.a. = according to standard</small> | <b>Tip detail:</b><br><input type="radio"/> with point<br><input type="radio"/> stepped point<br><input type="radio"/> internal center<br><input type="radio"/> without point | <b>Coating:</b> <input type="text"/> |
| <b>Lead type:</b> <input type="radio"/> C (2-3 pitches) <input type="radio"/> D (3.5-5 pitches)<br><input type="radio"/> E (1.5-2 pitches) <input type="radio"/> Lead length in mm: <input type="text"/>   |   |                                      |
| <b>possible tool types: (HSS-E / HSS-E-PM)</b><br><input type="text"/><br>Protodyn®: all types also with coolant flutes  |   |                                      |

**Comments:**

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Shipment of the tool within 3 weeks after the receipt of the signed drawing approval and purchase order. (\*TAT within 4 weeks). You will find additional information about Walter Xpress at [www.walter-tools.com/us](http://www.walter-tools.com/us)

All green highlighted fields are mandatory fields to design the special tool. The other input fields are optional.